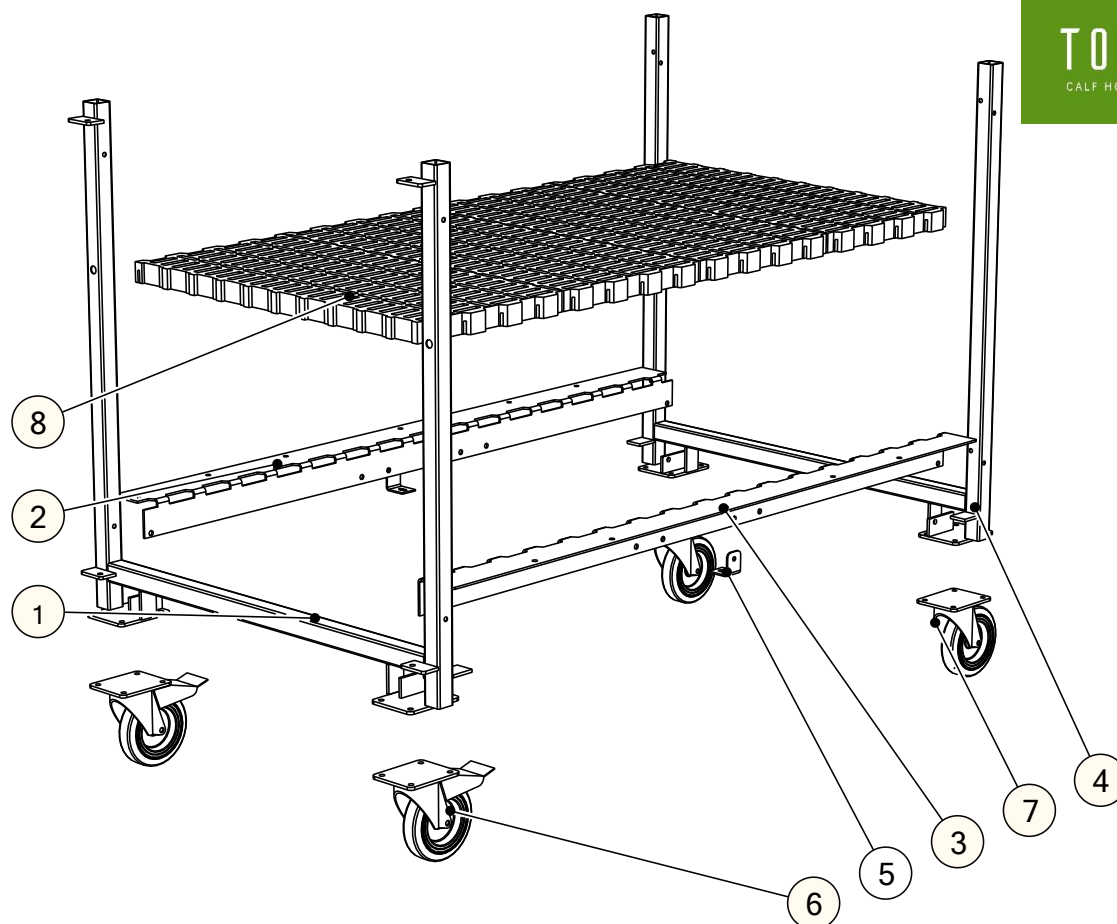


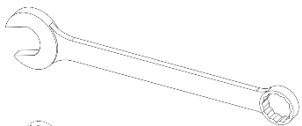
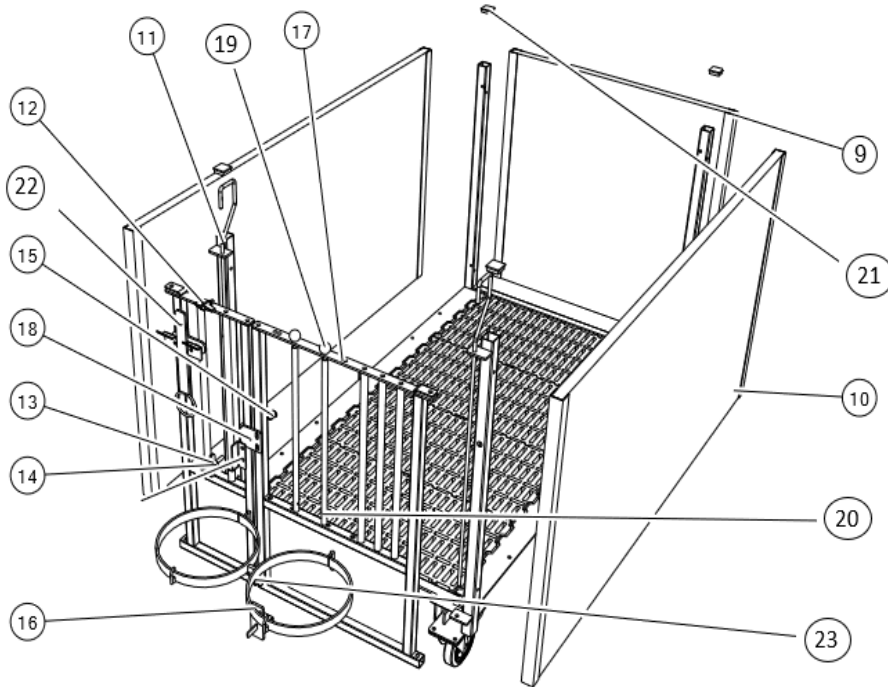
Assembly Instructions Mono XL





Number	Name	SKU	QTY
1	Front frame 100cm	56.000.205	1
2	Slatted floor carrier (right)	56.000.653	1
3	Slatted floor carrier (left)	56.000.652	1
4	Rear frame 100 cm	56.000.206	1
5	Steel angle profile (prevents the walls from deforming)	56.000.230	2
6	Castor wheel 160mm with brake	56.000.442	2
7	Castor wheel 160 mm	56.000.441	2
8	Slatted plastic floor 10mm	56.000.640	4
9	Rear wall Mono XL	56.000.316	1
10	Side wall Mono XL	56.000.301	2
11	Steel bars for attaching the front gate	56.000.551	2
12	2 part front gate (right side) 30 cm	56.000.544	1
13	Tumbler lock bolt	56.000.552	1
14	Galvanized spring washer	805100014	1
15	Blind rivet nut M12	56.000.241	1
16	Locking hinge (for locking right front gate)	56.000.556	1
17	2 part front gate (Left side) 60 cm	56.000.547	1

Number	Name	SKU	QTY
18	Metal locking plate	56.000.555	1
19	Adjustable bars in front gate	56.000.145	2
20	Metal tubes for front gate bars	56.000.548	2
21	Square plastic blanking caps 40x40	56.000.240	4
22	Teatbucket holder	56.000.104	1
23	Double bucket holder	56.000.004	1



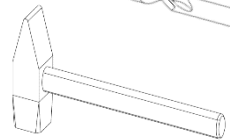
2x Wrench 17



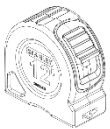
2x Wrench 13



Drill bit 8 mm



Hammer



Tape measure



Cordless drill machine

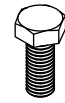
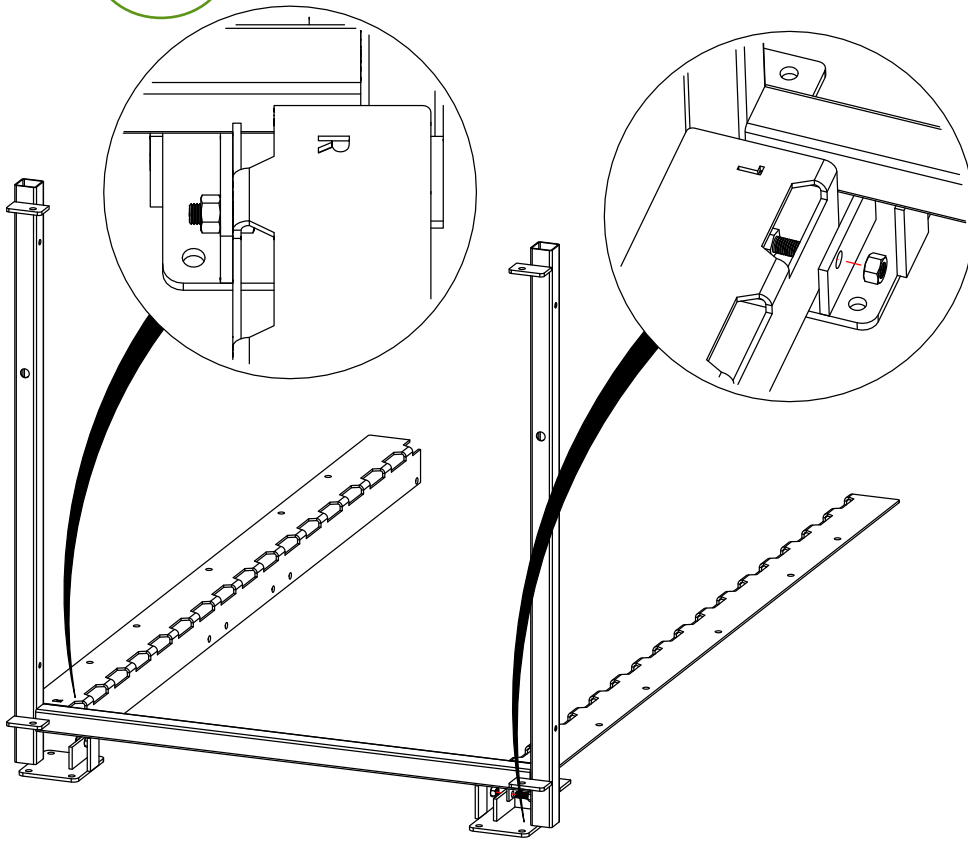
Thank you for choosing a Topcalf calf housing solution!

We would like to point out the following points before starting:

- Our calf housing solutions are engineered and constructed for young animals with a maximum weight of **150 KG**;
- When assembling the rear- and side walls, make sure you don't tighten the nut too tight, since it could deform / damage the walls;
- Please follow the assembly instructions in this manual. Topcalf won't be held responsible for incorrect assembly;
- When cleaning the calf hutch, make sure to use detergents that don't damage the materials of the calf hutch.
We recommend you to use a high-pressure cleaner at 80 bar, to clean the calf hutch.



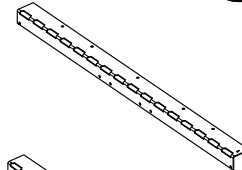
1.



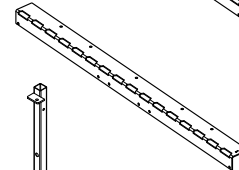
2x
M10x25



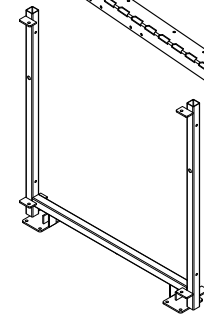
2x
M10 Lock
nut



1x
Slatted floor
carrier (left)
56.000.652

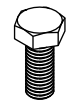
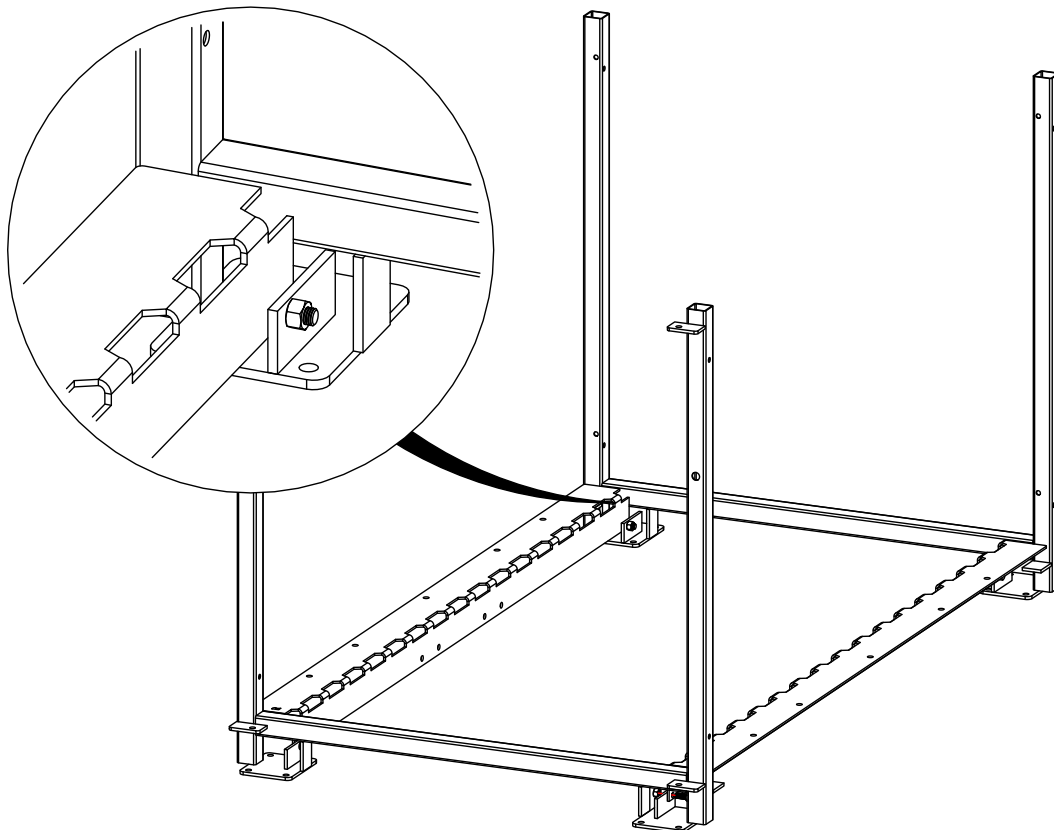


1x
Slatted floor
carrier (right)
56.000.653



1x
Front frame
56.000.205

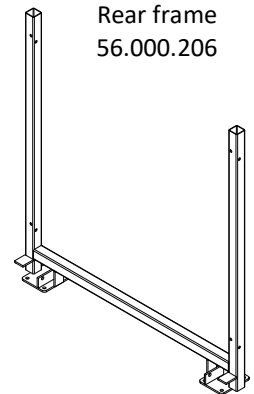
2.



2x
M10x25



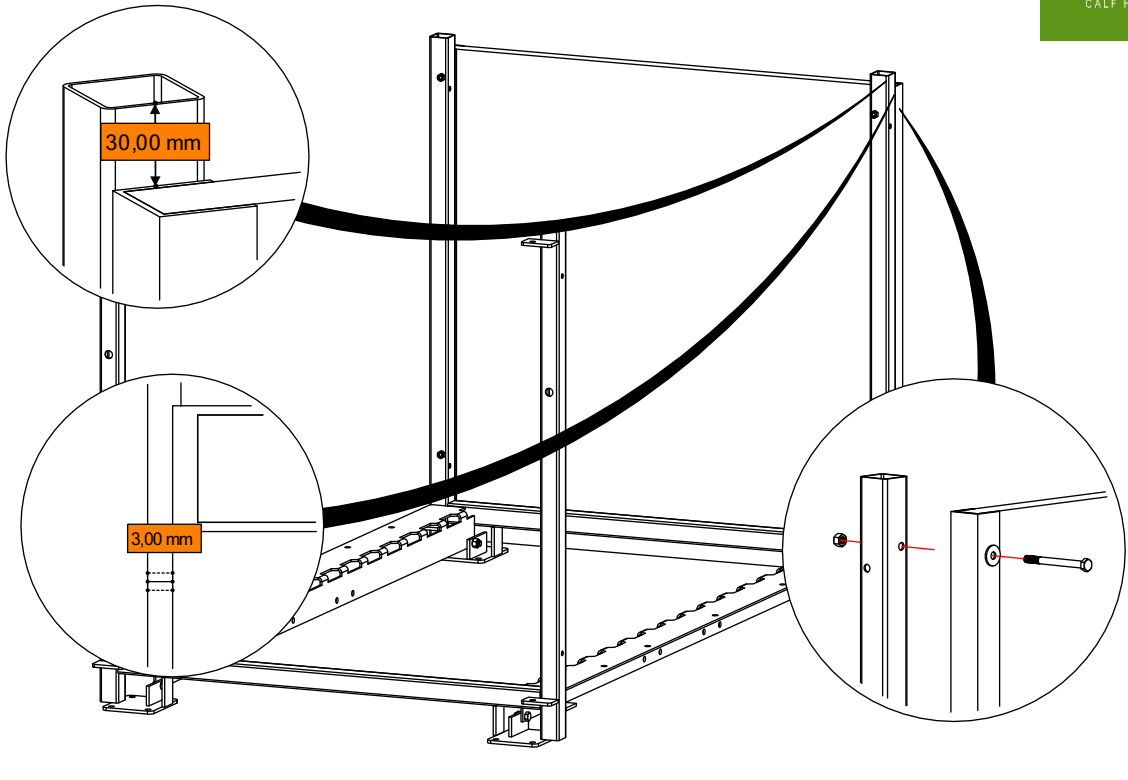
2x
M10
Lock nut

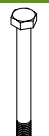






1x
Rear frame
56.000.206

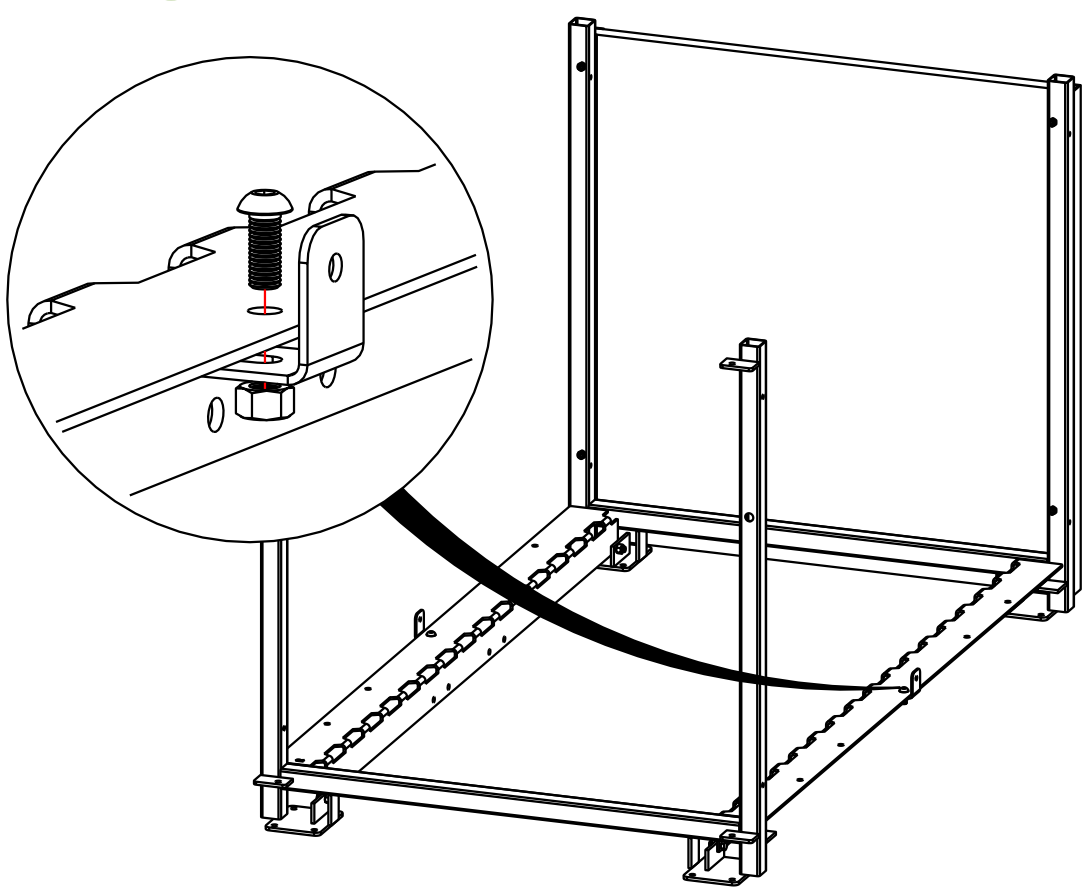





3.



-  **4x**
M8x90
-  **4x**
M8
Lock nut
-  **4x**
M8
-  **8mm**
-  **1x**
Rear wall
56.000.316

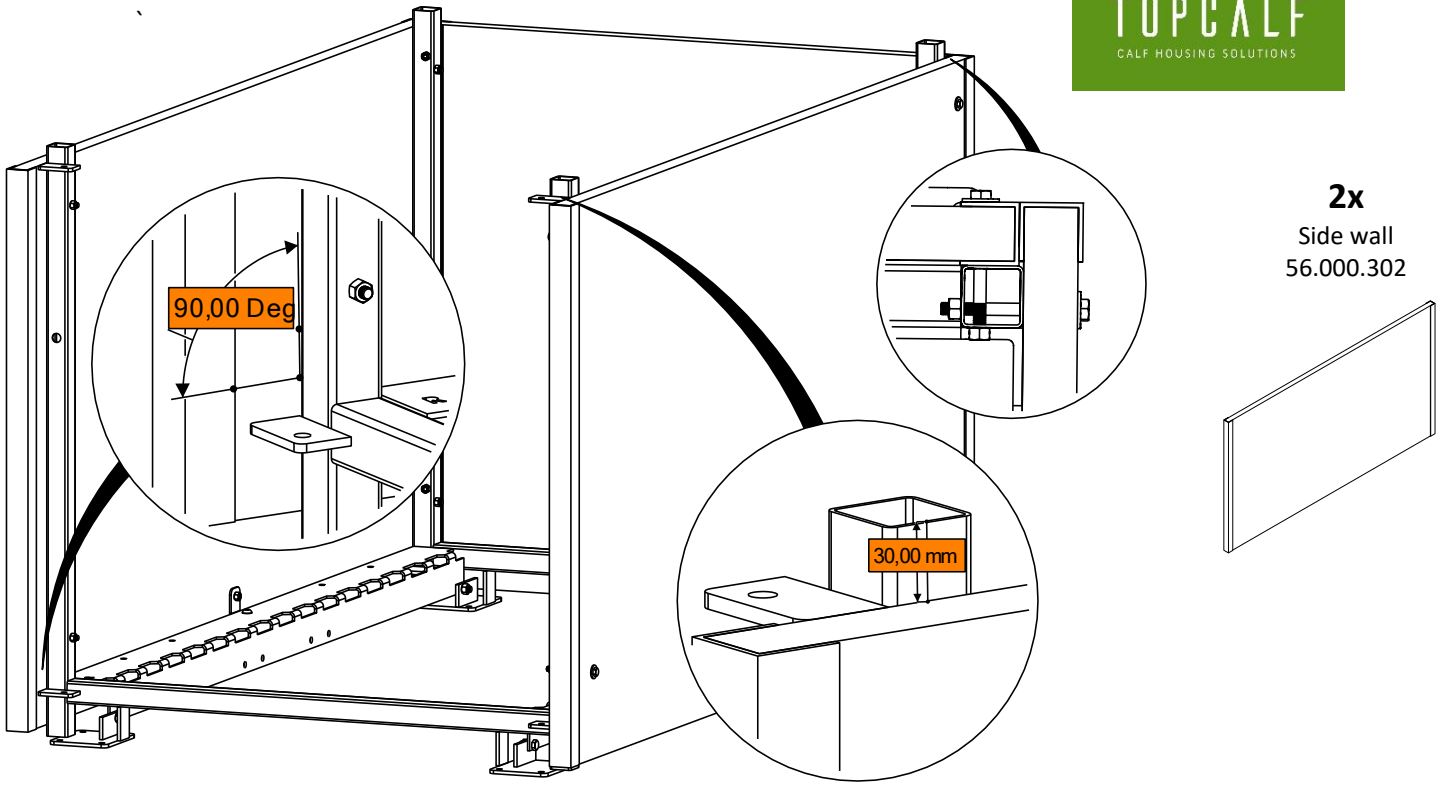
4.



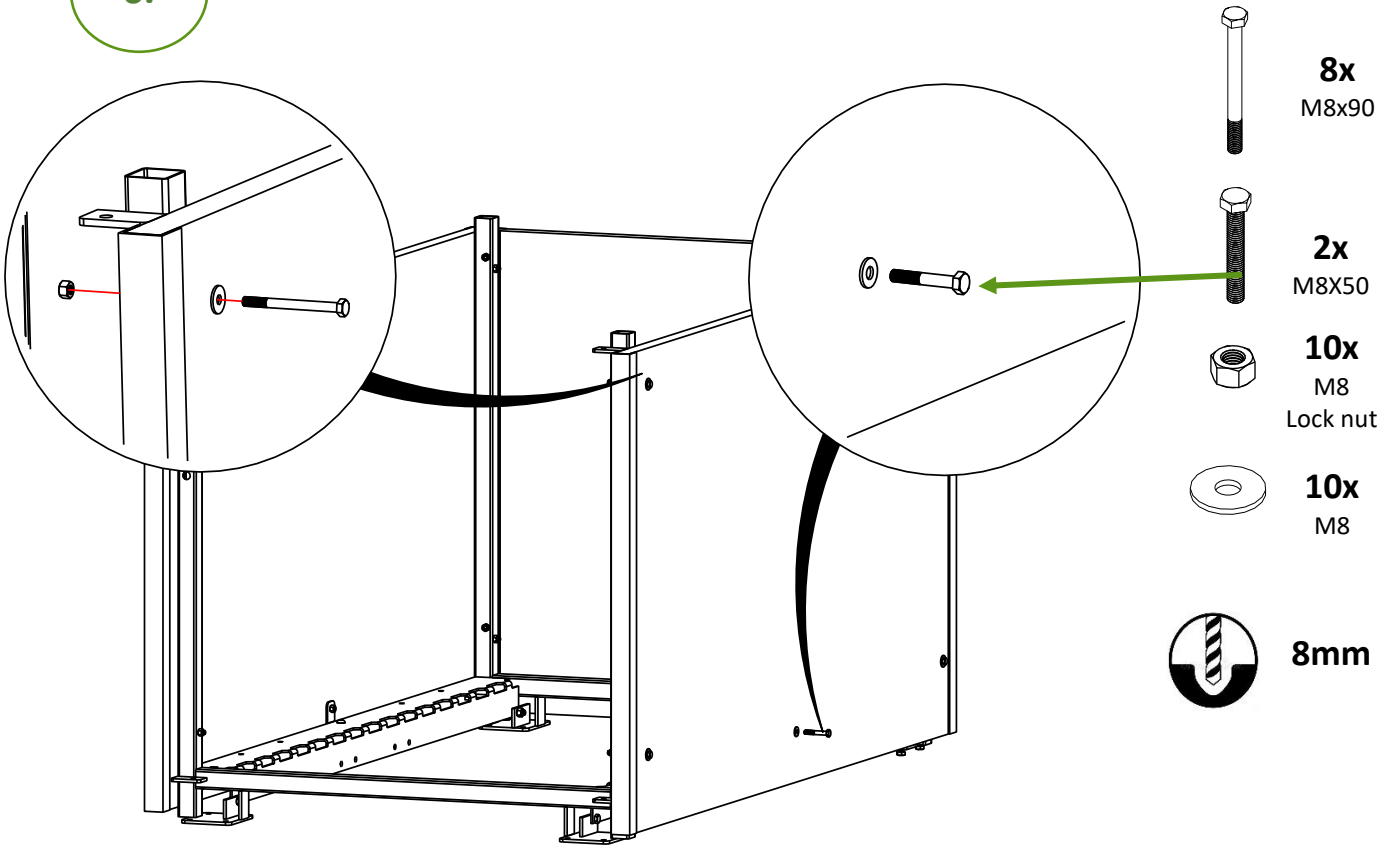
-  **2x**
M10x25
Socket bolt
-  **2x**
M10
borgmoer
-  **2x**
Steel angle
profile
56.000.230



5.

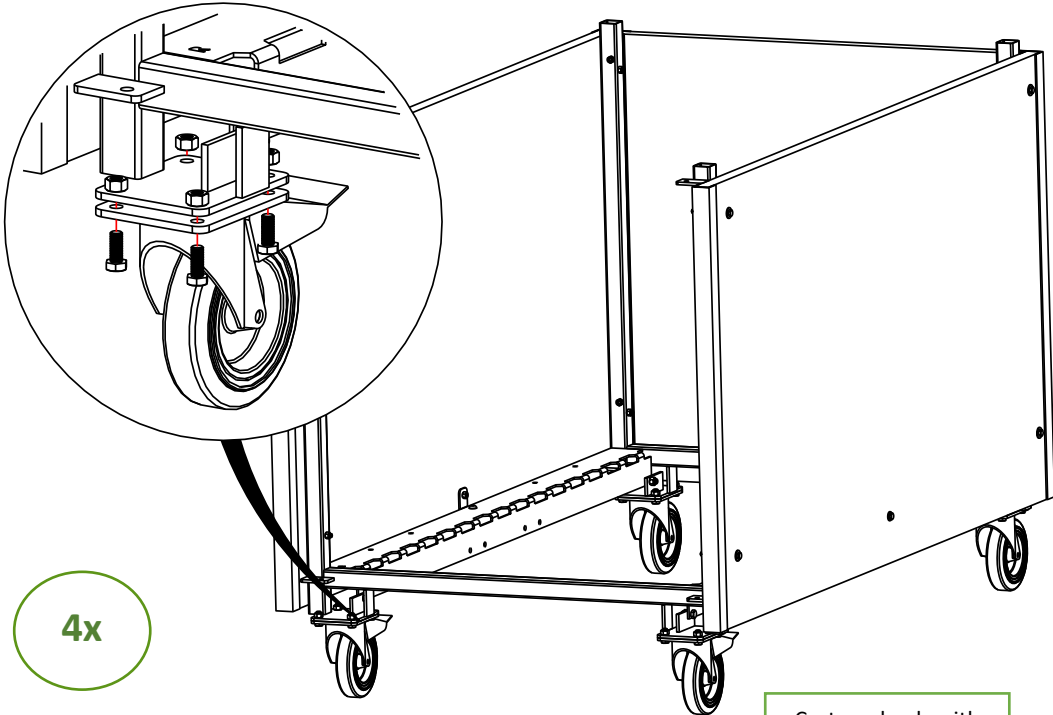


6.



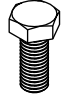


7.



4x

Castor wheels with
brake on the front
side



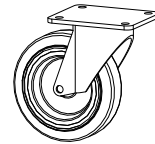
16x
M10x25



16x
M10
Lock nut

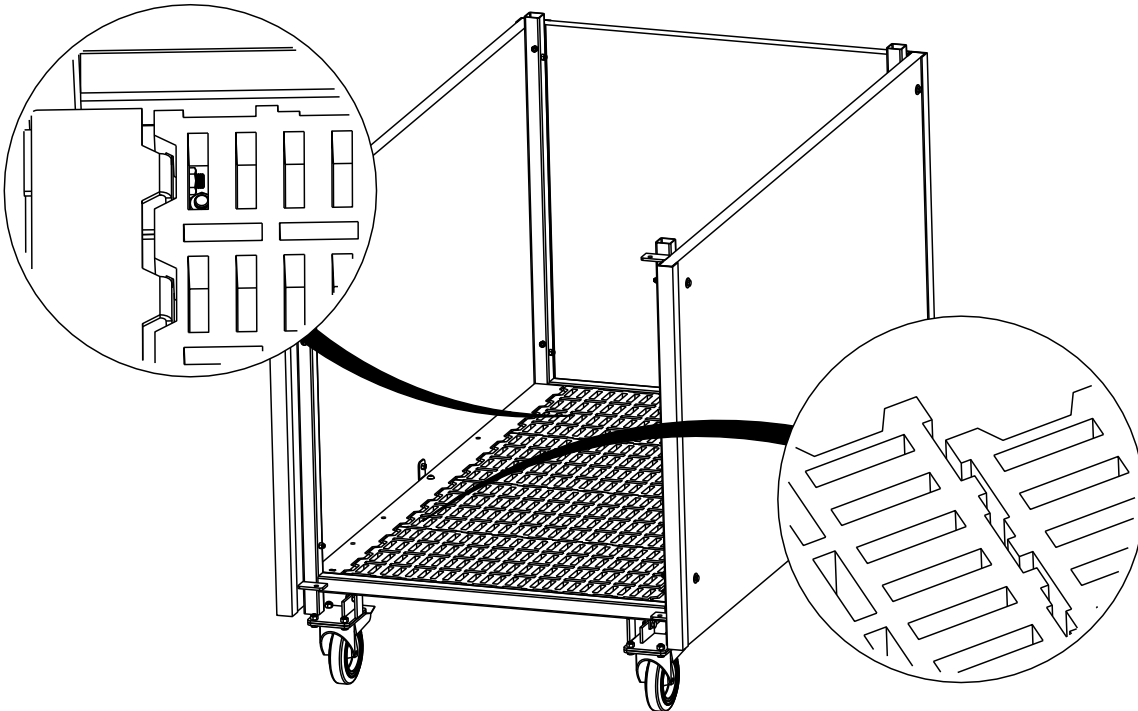


2x
Castor wheel
with brake
56.000.442

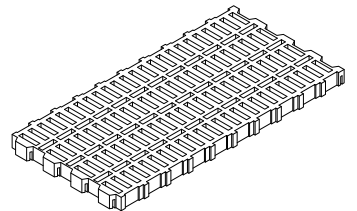


2x
Castor wheel
without brake
56.000.441

8.

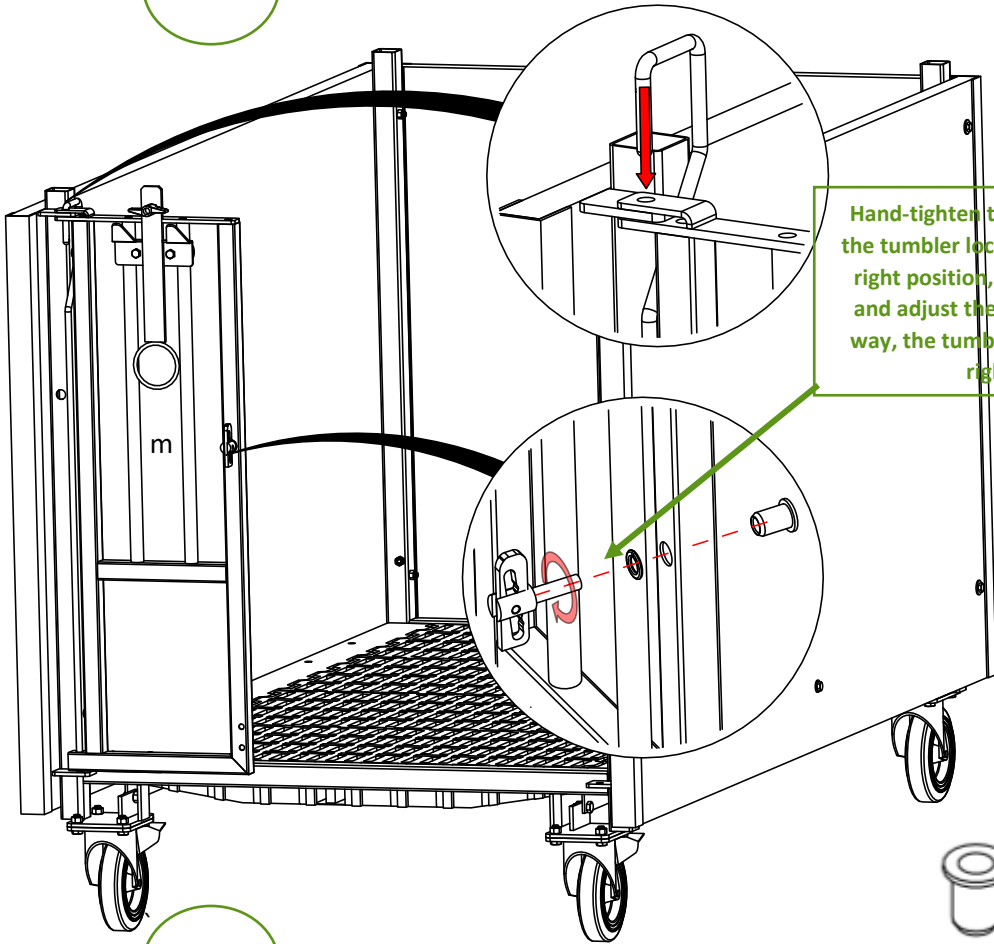


4x
Slatted floor 10mm
56.000.640





9.



Hand-tighten the tumbler lock bolt. If the tumbler lock bolt doesn't get in the right position, then unscrew the lock and adjust the blind rivet nut in such way, the tumbler lock bolt gets in the right position.

1x
Steel bar
56.000.551

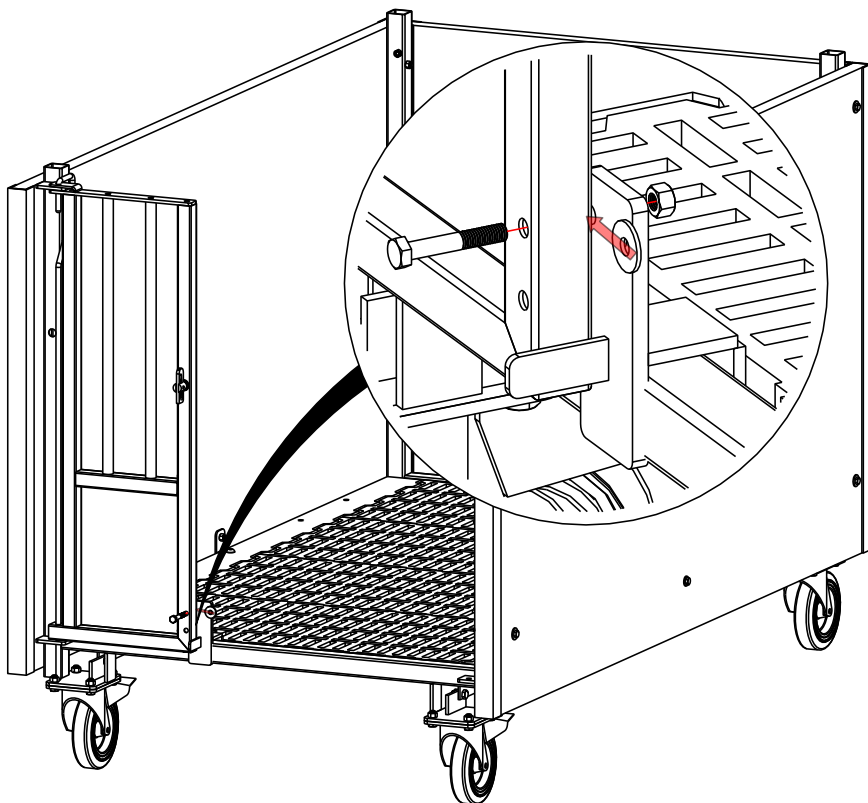
1x
Front gate
(right part)
30 cm
56.000.544

1x
Tumbler lock
bolt
56.000.552

1x
Blind rivet nut
56.000.241

1x
Spring washer
0805100014

10.



1x
M8x60

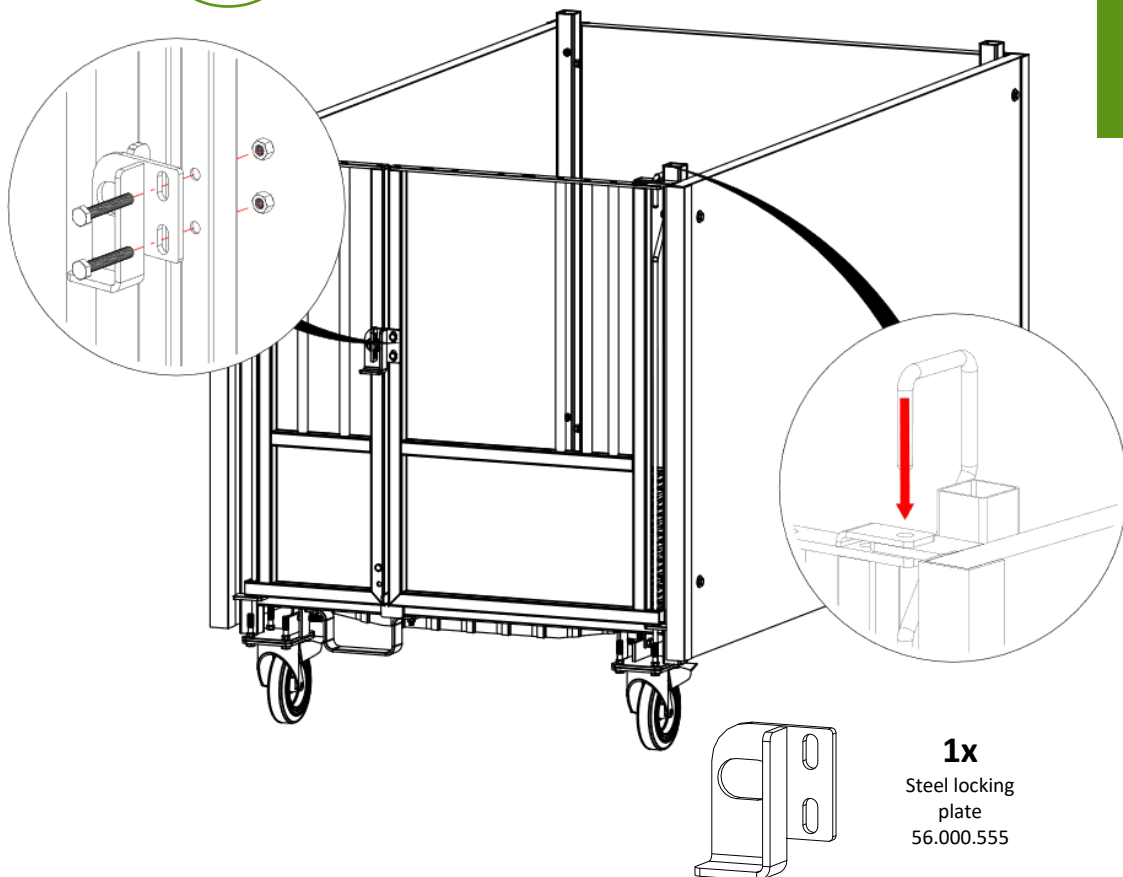
1x
M8
Lock nut

1x
M8

1x
Locking hinge
56.000.556

11.

1-10-2020



2x
M8x60

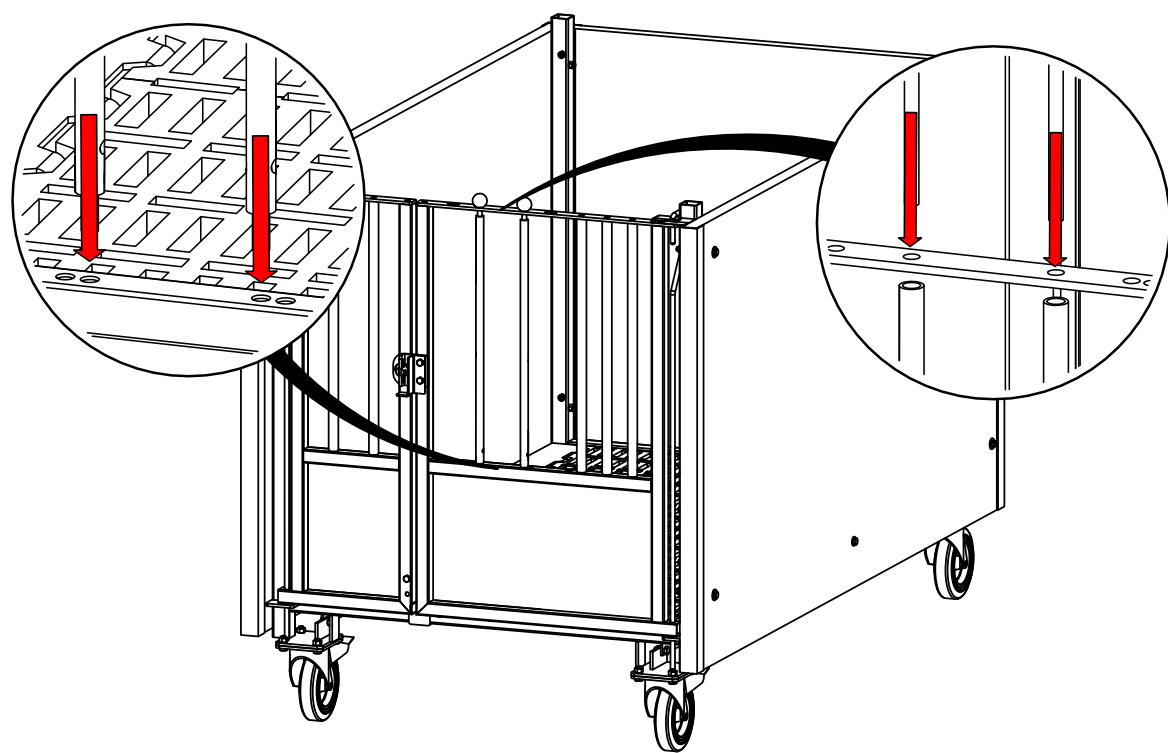
2x
M8
Lock nut

1x
Steel bar
56.000.551

1x
Steel locking
plate
56.000.555

1x
Front gate (left
part) 60 cm
56.000.554

12.

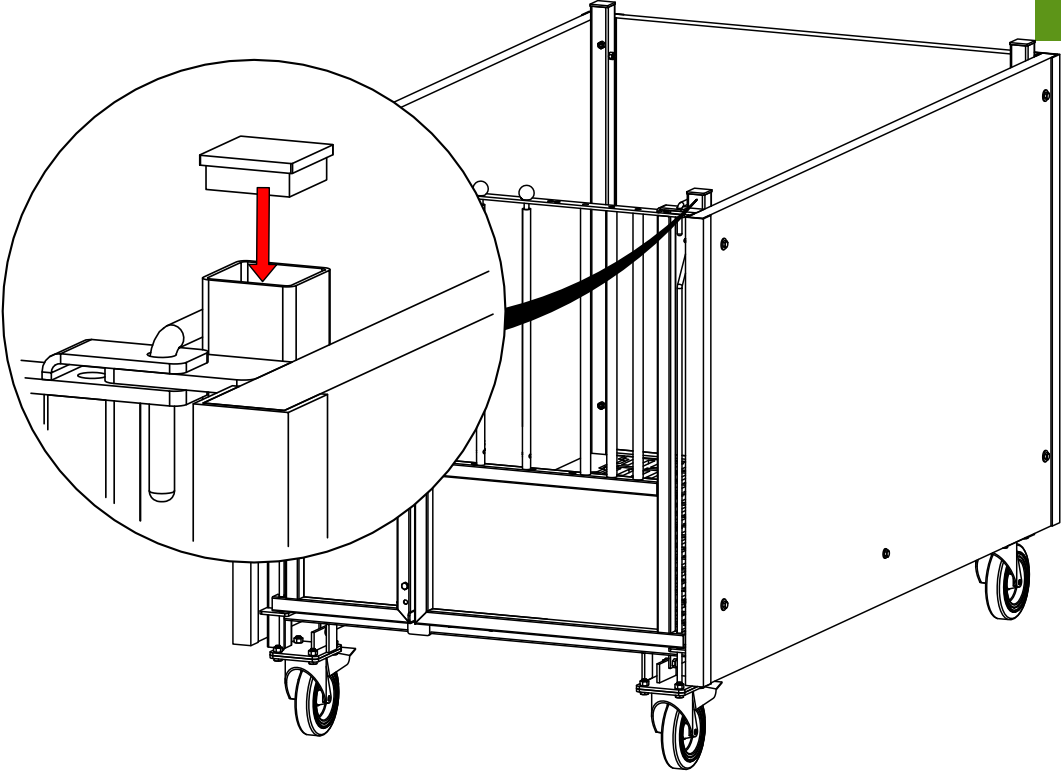


2x
Adjustable bars
in front gate
56.000.145

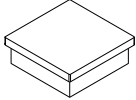
2x
Steel tubes for
adjustable bars
56.000.548



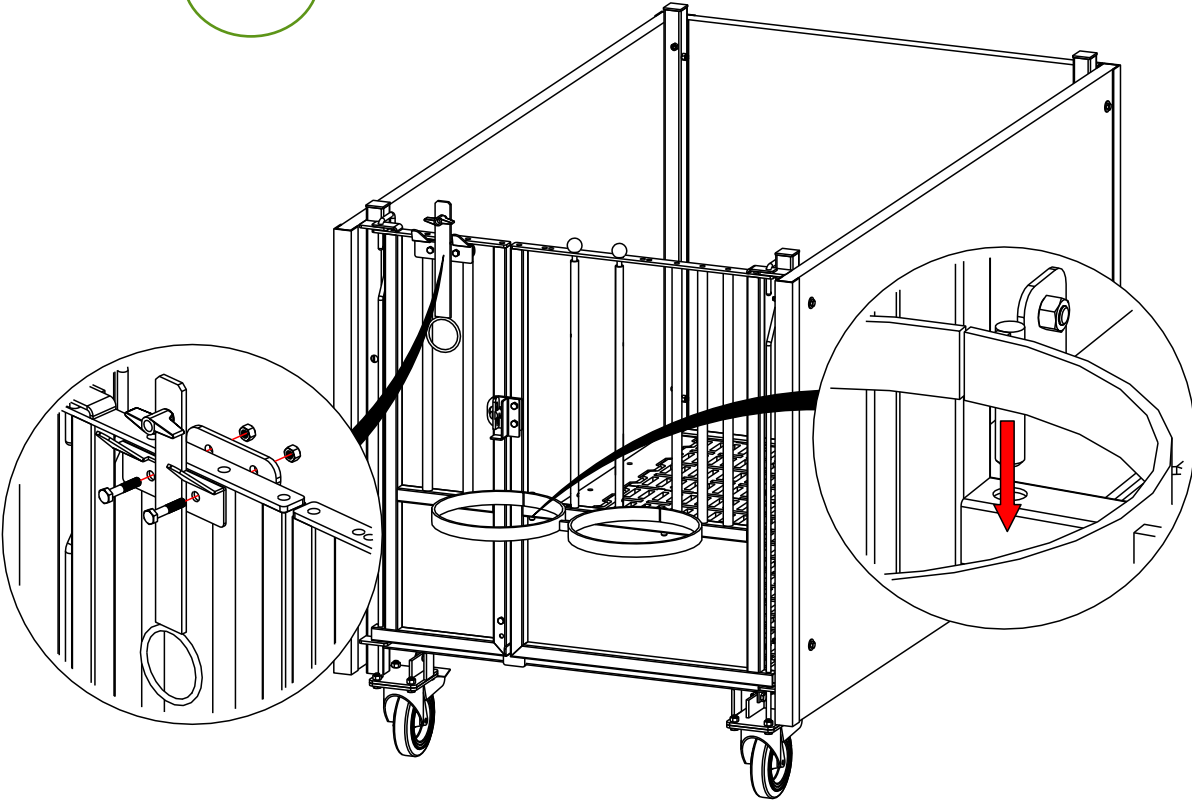
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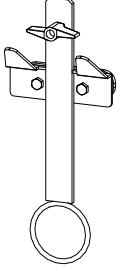
4x
Square blanking caps
40X40
56.000.240



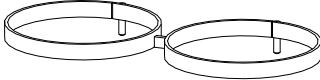
14.



1x
Teat bucket holder
56.000.104

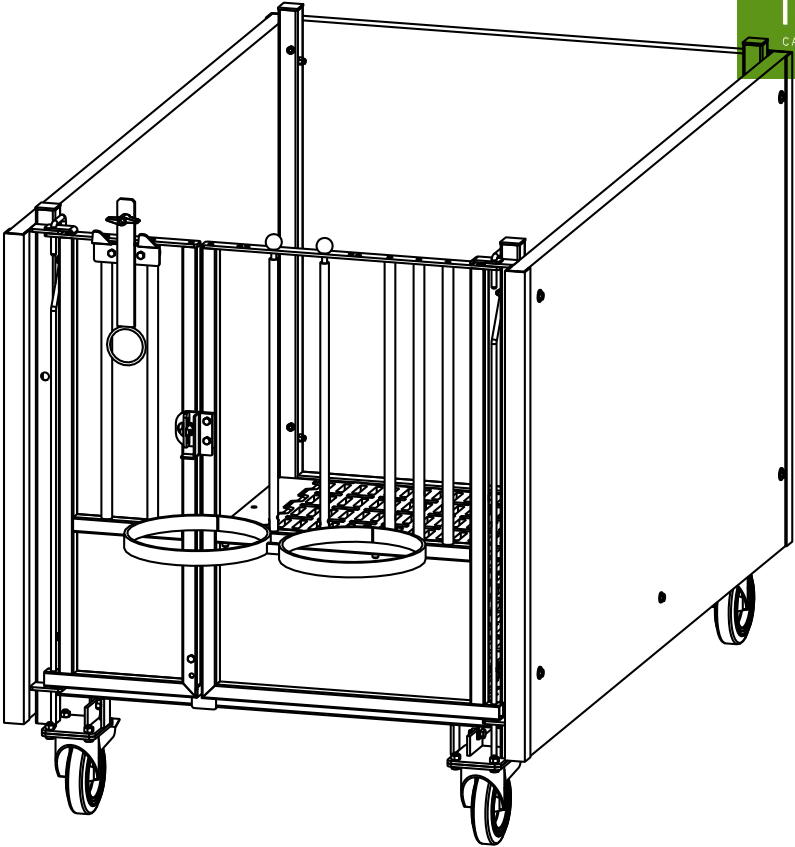


1x
Double bucket holder
56.000.004



15.

1-10-2020



Done